Data sheet - series O



PRODUCT' SPECIFICATION

SK H2O protec clamped waterstop type O according to DIN 7865, part 2 is a permanently flexible profile made of elastomer, SBR or EPDM, that is used as replacement sealing in waterproof concrete structures with large movements and high water pressures. For subsequent sealing of joints using loose-type flange or fixed flange constructions.

Characteristics / Advantages

- high tensile strength and elongation at break
- high permanent flexibility and high-load bearing capacity
- suitable for water pressure and large settlings
- resistant to all natural media acting aggressively to concrete
- resistant to a wide range of chemical substances (tests required for each additional specific situation)
- resistant to bitumen
- supply of systems for easy handling on site
- vulcanizable by using butt joints on site

Application

- joint sealing in concrete structures
- expansion joint sealing system for in-situ concrete

Typical structures

- underground car parks, bridges, trough and bridge constructions
- rail tunnels and road tunnels
- water construction plants

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Standards / Directives

- DIN 18197
- DIN 7865, part 2
- WU- Directives DAfStb
- ZTV-ING, Riz-Ing
- Vulcanizing instructions

Test certificate / Approvals

- latest manufacturer's test certificate
- certificate of conformity DIN 7865
- external monitoring by MPA NRW
- internal monitoring

PRODUCT DATA

Material	•	SBR elastomer (styrene butadiene rubber) EPDM elastomer (ethylene-propylene-diene monomer)
Colour	•	black
Packaging	•	supplied as standard rolls (25 m)

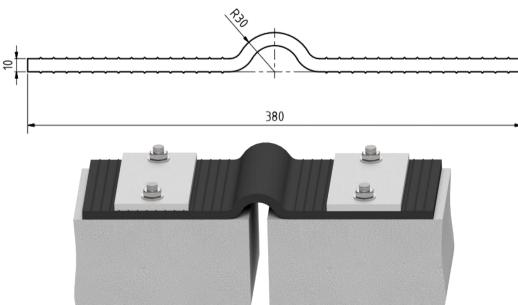


MECHANICAL PROPERTIES according to DIN 7865, part 2	
Shore A hardness	62 ± 5
Tear strength	≥10 MPa
Elongation at break	≥ 380 %
Compression set	$\frac{168h / 23^{\circ}C \le 20\%}{24h / 70^{\circ}C \le 35\%}$
Tear propagation resistance	$\geq 8 \text{ kN/m}$
Performance after heat ageing	Shore A hardness change ≤ 8 Tear strength ≥ 9 MPa Elongation at break $\geq 300\%$
Low temperature performance	\leq 90 Shore A
Tension set	≤20%
Performance after conditioning in hot bitumen	Residual deformation $< 20\%$ Tear strength ≥ 7 MPa Elongation at break $\ge 300\%$
Performance after ozone ageing	No cracks

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O 380-90

