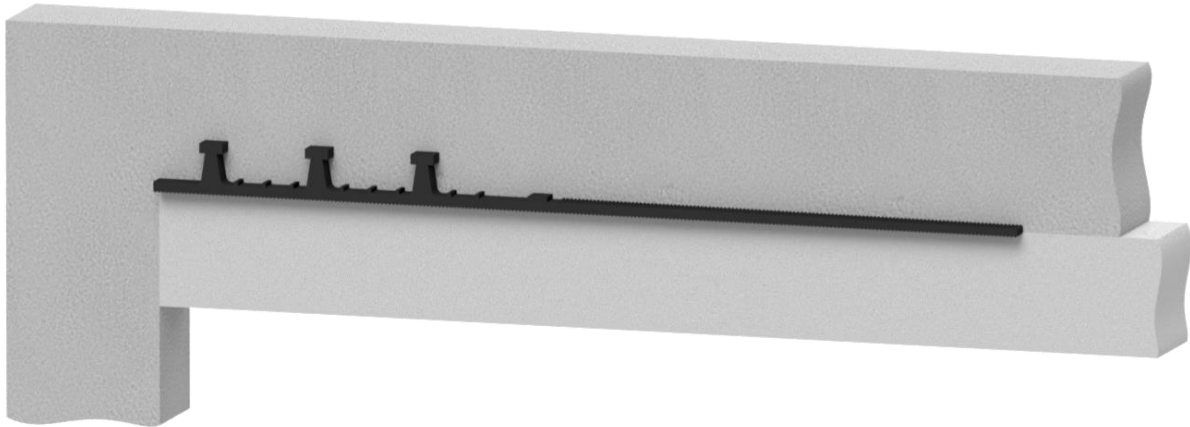


# Installation instructions - GK 450



- After delivery, the waterstop should be rolled out immediately on a flat surface without overstretching it.
- The waterstop is resistant to hot bitumen and is carefully bituminously glued into the surface seal according to the AIB and installation drawing.
- Pay attention that only high quality bituminous compounds are used. In special cases, the use of bitumen rubber is recommended.
- For installation, the waterstop must be laid out precisely to the edge of the cantilever arm, whereby slight inaccuracies can be compensated for by slight stretching or compression.
- The underside of this waterstop is glued over its entire surface in a hot bitumen layer.
- In order to preserve the position of the waterstop, it is recommended to fold back one half of the band (the smooth half). Then apply this area of the concrete surface with hot bitumen and immediately fold back the tape and press into the hot mass. After cooling of the bitumen, the not yet attached part of the waterstop is folded over, the concrete surface is again coated with hot bitumen, the waterstop folded back and pressed into the hot mass.
- Butt joints are laid before each other and fixed in the manner described above. The butt joint is then also coated with hot bitumen, so that a homogeneous adhesive bond is formed.
- Zum Schluss wird eine zweite Lage Heißbitumen auf den oberen, glatten Teil des Bandes gestrichen.